



GITICOVER 31101

GITI ASSA Co.

Product Description	Two-pack polyamide cured epoxy based, finish coat. It has excellent resistance performance against salt and fresh water, mineral oils and petrol, vegetable and animal oils, etc. Not resistance to acids and oxidizing solutions.
Recommended Use	As a heavy-duty finish coat on structural steels, interior and exterior, in corrosive marine and industrial atmosphere, and exposed to hard mechanical wear, or temporary immersion.

Physical Properties

Finish and Color	Gloss, White, Grey , Cream and other colors based on order			
Drying Time	Substrate Temperature	10 °C	25 °C	35 °C
	Set to touch ¹	6 h	4 h	1 h
	Dry through ¹	36 h	8 h	2 h
¹ Drying times are generally related to film thickness, air circulation, humidity, temperature, and number of coats, and will be affected correspondingly.				
Solids By Volume	57±3% (Determined by ISO 3233)			
Theoretical Spreading Rate	11.4 m ² /L in 50 µm DFT			
Specific Gravity	1.25±0.1 for mixture of Base and Curing agent.			
Flash Point	Base: 15°c (Closed Cup) Curing agent: 17°c (Closed Cup)			

Application Details

Surface Preparation	Remove any oil, grease, dirt and any other contaminants from the surface before painting by proper method such as solvent cleaning and fresh water washing, etc.
Application Conditions	The Surface should be clean and dry completely; The surface temperature should be min. 10 °C and at least 3 °C above the dew point of the air. In the confined spaces, provide adequate ventilation during application and drying.
Mixing	Base (Part A) : Curing Agent (Part B) = 4 : 1 (by weight) Mix thoroughly together prior to application in the properties with power agitator.
Pot Life	8 h at 25 °C
Preceding Coat	GITICOVER 11040, 11030, 11041, 11031, 23101, 23121, 24121, 23107, 23127, GITIMASTIC 43191, 52141, GITIZINC 10020, 10020-3, 11021, 11020
Thinning	Thinner No. 3010 Do not dilute each component separately, only the mixture.
Application Method	Spray (Airless or Air), Roller or Brush application For airless spray application: Nozzle orifice : 0.015 ~ 0.019" Output pressure : 1800 ~ 2700 psi Spray angle : 40° ~ 60° (Airless spray data are indicative and subject to adjustment)



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Typical Film Thickness	50 ~ 60 µm DFT May be specified in another film thickness than indicated depending on purpose and area of use.					
Recoating Interval	At 25 °C Minimum : 16 h Maximum : Free The surface should be dry and free from any contamination prior to application of the subsequent coat.					
Shelf Life	18 months in a dry, cool, well ventilated space and away from source of heat and ignition. Containers must be kept tightly closed.					
Heat Resistance	Continuous : 90 °C (Non-immersion service) Non-continuous : 120 °C (Non-immersion service)					
Chemical Resistance		Acids	Alkalis	Solvents	Salts	Water
	Splash & Spillage	Good	Good	Good	Excellent	Excellent
	Fumes	Good	Very Good	Excellent	Excellent	Excellent
Standard Packing Unit	12.8kg base , 3.2kg GITICURE 10050					
Health and safety	Do not store at temperature below 10 °C or above 30 °C. Protect skin and eyes from direct contact with liquid paint, and avoid prolonged breathing of solvent vapors. Use with adequate ventilation. Respiratory protection is recommended when applying this product in confined spaces or stagnant air.					
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