



GITIGUARD 61101

GITI ASSA Co.

Product Description	Two-pack polyamide cured coal tar modified epoxy based coating with very hard wearing and high resistance to sea water.
Recommended Use	For long-life protection of steel substrates in sever corrosive environments on permanently submerged surfaces such as drilling rigs, crude oil tanks, tidal and splash zones, and similar surfaces.

Physical Properties

Finish and Color	Semi mat , Black and Dark Brown			
Drying Time	Substrate Temperature	10 °C	25 °C	35 °C
	Set to touch ¹	7 h	4 h	2 h
	Dry through ¹	48 h	16 h	4 h
¹ Drying times are generally related to film thickness, air circulation, humidity, temperature, and number of coats, and will be affected correspondingly.				
Solids By Volume	67±3 % (Determined by ISO 3233)			
Theoretical Spreading Rate	4.46 m ² /L in 150 µm DFT			
Specific Gravity	1.35±0.05 for mixture of Base and Curing agent.			
Flash Point	Base: 18°C (Closed Cup) Curing agent: 17°C (Closed Cup)			

Application Details

Surface Preparation	Remove oil, grease, dirt and any other contaminants from the surface. The surface should be assessed and treated in accordance with ISO 8504. * Bare steel: Blast cleaning to Sa2.5 or power tool cleaning to St3.0 (ISO 8501-1:2007). Roughness: using suitable abrasive to achieve 50 ~ 75 µm (ISO 8503-2).
Application Conditions	The Surface should be clean and dry completely; The surface temperature should be min. 10 °C and at least 3 °C above the dew point of the air. In the confined spaces, provide adequate ventilation during application and drying.
Mixing	Base(part A): Curing Agent (part B)= 5 : 1 (by weight) Mix thoroughly together prior to application in the properties with power agitator.
Pot Life	8 h at 25 °C
Preceding Coat	GITIZINC 11021, 11020 or according to specification.
Thinning	Thinner No.3010 Do not dilute each component separately, only the mixture.
Application Method	Spray (Airless or Air), Roller or Brush application For airless spray application: Nozzle orifice : 0.019 ~ 0.025" Output pressure : 2400 ~ 2700 psi Spray angle : 40 ~ 60° (Airless spray data are indicative and subject to adjustment)

